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includes a gripping means for gripping a material or product workpiece, wherein said workpiece-storage device includes a product-housing section arranged for stacking of machined product workpieces and a material-housing section arranged for stacking of material workpieces provided in parallel, on one side of said workpiece-machining device, in said second direction, and said travelling body is positionable above the product-housing section and the material-housing section of said workpiece-storage device.

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